



# *Continuous Mixed Flow Grain Driers*



# Perry of Oakley Since 1947

Perry of Oakley Ltd. was founded in 1947 by Tom Perry, a farmer's son, who offered a mobile repair and manufacturing service to local farmers and businesses in the Oakley, Basingstoke area of Hampshire.

Working from home he converted an Austin 12 car into a mobile workshop; the back seat was replaced by a bench and welder. He travelled all over the country, sleeping in a tent if away from home, repairing farm machinery (tubing traction engine boilers, welding combines and binders in the field).

In 1949 Tom Perry designed and built our very first belt and bucket elevator with a capacity of 5tph. 1949 also saw the introduction of our first grain cleaners. These early cleaners were equipped with mechanical sieves and aspiration to lift off dust and light rubbish.

During the early 1950s many new farm mechanisation aids were designed by Tom Perry and manufactured in Oakley. These included tractor mounted buck rakes, trailers, dust

reduction systems for combine harvesters and jog trough grain conveyors driven by petrol engines or electric motors. These conveyors had capacities of up to 5tph. As capacity requirements increased the first chain and flight conveyors were developed. These conveyors were the fore runners of the conveyors that Perry's currently design and manufacture with capacities up to 800tph.

In 1952, the first factory was built in Oakley. It measured 60 foot x 40 foot.

In 1955, our first continuous flow grain drier was manufactured also with a capacity of 5tph.

The business steadily developed based on its reputation of delivering reliable, well engineered conveyors and bucket elevators during the

early 1950s. Export sales of Perry's own design grain driers developed as well as adding dust extraction equipment and weighing hoppers to the range. The conveyor range was expanded to include curved and inclined conveyors and flow and return types.

In 1974, a brand new purpose built manufacturing facility was built in Oakley, Basingstoke.

During the next 16

years the business continued to grow.

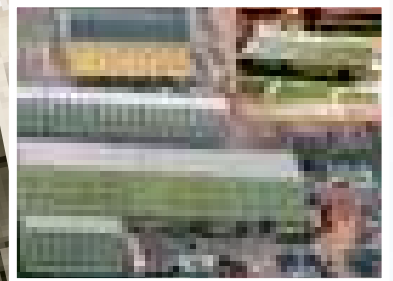
In 1990, the business had expanded sufficiently - under the direction of Tom's son Nigel Perry - to require larger premises and a relocation move to Honiton, in Devon, was made.

The following year Nigel's son, David, joined the business - having achieved a First Class Honors degree in engineering.

Since October 2007, when David Perry took over as managing director, Perry's have continued to expand and plan for the future. Investing in the very latest CAD CAM technology, including three dimensional design facilities and the latest fully automated punching and forming machinery.

All Perry products are designed and manufactured in Perry's purpose built facility in the West Country using a depth of knowledge acquired during more than 70 years of business.

We have a large engineering and design department and have a very active research and development program. We provide expert technical support for our machinery worldwide and we stock one of the most comprehensive spare parts inventories in the trade.



# Savannah Series Driers are Exported Worldwide to Dry a Large Variety of Crops



+44 (0)1404 890300  
www.perryengineering.com



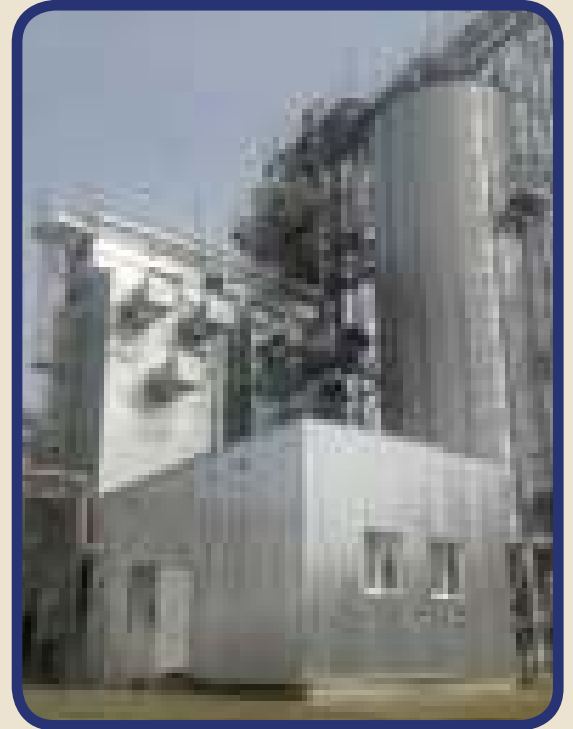
- Heavy duty commercial specification grain drier built to BS6399 and BS5950.
- Widths from 2m to 6m single and 12m dual column with capacities from 5 to 150tph.
- To promote consistent movement of the grain, all Savannah Series Driers are fitted with our highly efficient, fully galvanised, pneumatically controlled shutter discharge (with phosphor bronze bushes on all wearing parts). All driers have pneumatic shutter discharge to ensure even movement of crop across the whole bed.
- The grain column has a completely ledge free design to reduce dust and chaff residue. The tapered air ducts promote even air flow and uniform drying across the whole grain column.
- Variable cooling section so you can change from minimum to maximum cooling by using control levers from ground level.
- 25% to 30% of the drier is used for cooling the crop before it goes to store. This prevents deterioration of the grain when in store; additional ventilation will still be required.
- Touch screen PLC control interface with mobile phone app for monitoring and controlling your drier remotely. Receive status updates, warnings for alarms and change settings wherever you are over the internet.
- Automatic grain moisture control system. This uses temperatures at the top and bottom of the drier to monitor incoming and outgoing grain moisture changes and control the drier discharge speed accordingly.
- Inverter controlled fans for ease of control when drying light crops and for energy saving.
- Automatic crop set up page. Select the crop and moisture content, and the control panel will set all temperatures, fan speeds and discharge speed to suit.
- Connect the drier to the internet allowing UK engineers to access the panel for diagnostics or adjustments while you watch the screen.
- Burner choices are diesel, kerosene, gas, steam, coal using heat exchangers or biomass heat sources as options. Direct or indirect fired.
- Combined with the use of curved conveyors the drier and handling needs only a flat concrete pad. This means much more cost effective concrete work and straightforward calculations.
- Tried and tested design with years of proven track record.
- We have our own dedicated research and development drier at a grain cooperative. This gives us access to a drier operating under real life conditions and the capability for extended test runs for all new product developments and to enhance our R&D capabilities.

**Call us today on +44 (0)1404 890300 to speak to us  
about our market leading Savannah Series Driers.**



## Dual Column Driers

- These driers provide the high capacity of a large drier combined with the flexibility of being able to use either half for drying small batches.
- If there is a small amount of crop to be dried, only one column needs to be used.
- One column can be left filled with one crop whilst the other column is used to dry another. This significantly reduces lost time spent filling and emptying the drier between batches.



## Drier Discharge



To promote consistent movement of the grain, all Savannah Series Driers are fitted with our highly efficient, fully galvanised, pneumatically controlled shutter discharge (with phosphor bronze bushes on all wearing parts). All driers have pneumatic shutter discharge to ensure even movement of crop across the whole bed. This is especially important when drying crops from very high moisture content, and seed crops.

- Shutter discharge for efficient drier operation.
- Heavy duty fully galvanised construction with all the pivot points fitted with phosphor bronze bushes.
- Fully adjustable pneumatic or electric operation.
- Sight glasses in hoppers to aid adjustment.
- Hand slides in hoppers to control grain flow.
- Roller discharge option for smaller driers as a cost effective alternative to the shutter discharge.



Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.



## Highly Efficient Axial Flow Fans

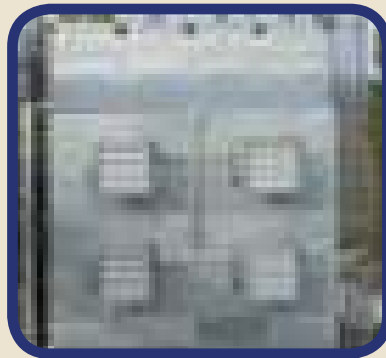
Inverter controlled fans for ease of control when drying light crops and for energy saving.

Fan Positioning Options:

- Front mounted.
- Vertical mounted.

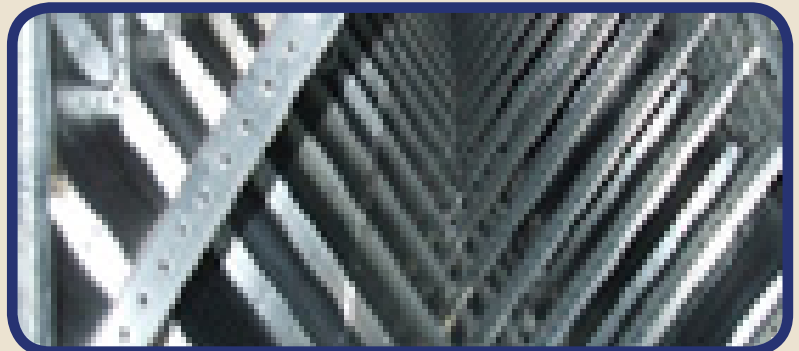
All fans can be fitted with:

- Pneumatically operated dust reduction shutters.
- Weather protection shutters.
- Silencers to suit requirements.
- CentriKleens for total dust collection (see separate page for details.)



## Drier Access for Cleaning

- Improved access to the Savannah Series Driers by putting two access hatches in the roofs of all 4m, 5m & 6m driers.
- Easier to access the inside of the driers for cleaning, maintenance and for the adjustment of proximity probes.
- Large doors for easy access when cleaning the plenums.
- Multiple cross braces and harness connection points inside the drier to provide safe access for cleaning.



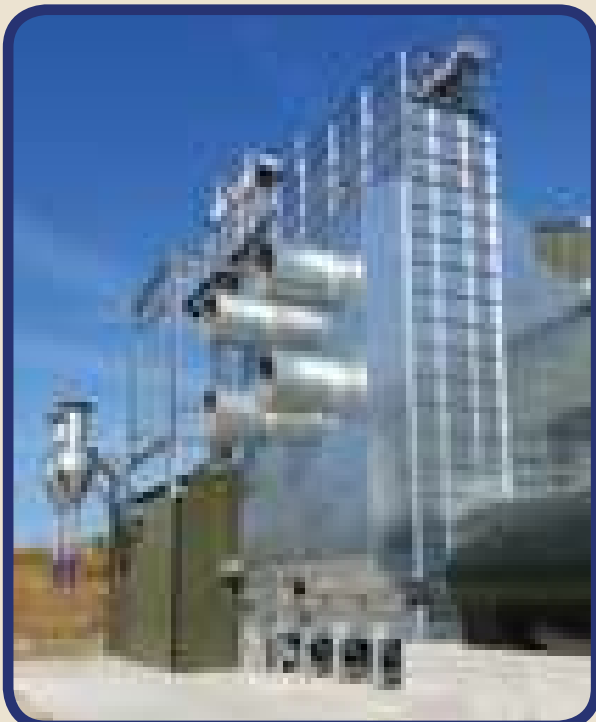
Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.

# Drier Burner & Fuel Options



+44 (0)1404 890300  
www.perryengineering.com

- **Direct or indirect fired** via air to air heat exchanger.
- **Kerosene or diesel** (3 stage, with mode selection on the PLC panel to control the amount of heat generated).
- **Natural gas or LPG** (fully modulating burners for optimum heat control).
- **Partly or fully biomass fired** via heat exchangers.
- **Coal fired** using air to air heat exchanger.



## Drying Light Seeds

- Savannah driers have inverter control of drier fans as standard. This provides convenient control to reduce the airflow when drying light crops. When selecting a light crop to dry on the crop selection page, the drier PLC control automatically sets the appropriate speed for the drier fans. Also, by reducing the drier fan speed, when drying, energy can be saved.
- On multiple fan driers the PLC panel gives the operator the option to turn a fan off. To use this option effectively fan shutters should be fitted.
- During low temperature operation on multiple burner driers the PLC panel allows individual burners to be turned off.

Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.



# Light Grain & Chaff Recovery



+44 (0)1404 890300  
www.perryengineering.com

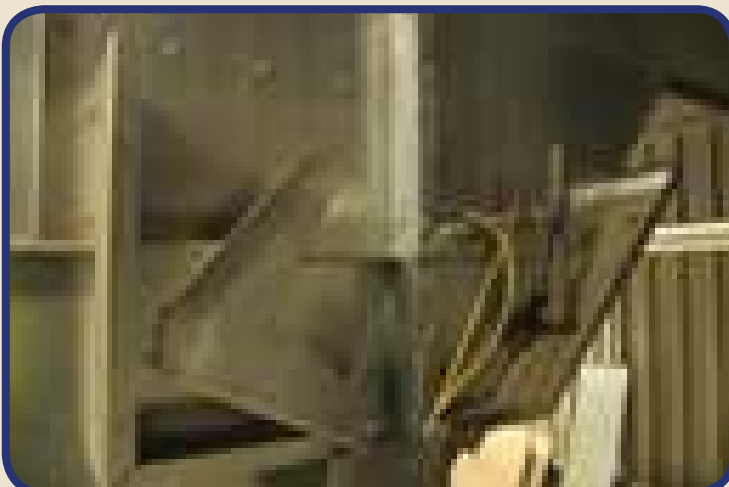
The Light Grain & Chaff Recovery System reduces the need to clean out light grains and chaff from the drier exhaust plenum.

- Additional option on all new driers but can be retrofitted to shutter discharge driers.
- Pneumatically operated only - connected to existing drier compressor.
- PLC controlled so frequency of drop can be easily adjusted.
- Labour saving.
- Particularly useful when drying oil seed rape or light seeds.
- Chaff and light seeds released directly into the discharge hoppers.
- Pneumatic flap optimises the airflow in the drier when in the shut position.



*Tired of cleaning your drier exhaust plenum during harvest?*

*Then you need the Light Grain & Chaff Recovery System!*



*Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.*

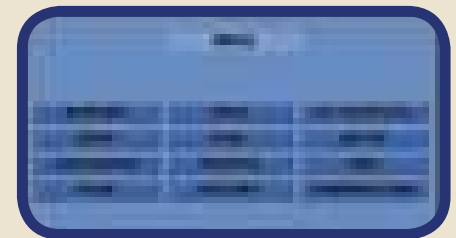
# PLC Control Panel



+44 (0)1404 890300  
www.perryengineering.com

## Overview

- 12" Touch screen.
- Simple operation.
- Automatic grain moisture control system. This uses temperatures at the top and bottom of the drier to monitor incoming and outgoing grain moisture changes and control the drier discharge speed accordingly.
- Plain language status alerts.
- Designed and programmed in house.
- Data logging of all readouts and alarms and drier status.
- Moisture contents can be entered during the day.
- Export all recorded drier conditions and moisture contents to a spreadsheet and automatically create daily record sheets.
- Fuel use calculator included.
- Recirculating batch mode included - requires additional empty probe.



## Crop Set Up Page

The crop set up page allows you to enter the crop type, intake moisture content and target moisture content. The panel will then set **all** the drier parameters and start speed using this data. By selecting the crop, the control panel sets all temperatures and fan speeds to suit it.

## Internet Connectivity

Connect your panel to the internet to:

- Allow status reports to be sent to selected mobile numbers and email addresses.
- Have the ability to control or monitor the drier remotely from any internet connected PC or tablet.
- Download all drier history and data logged records.
- Connect the drier to the internet and allow UK engineers to access the panel for diagnostics or adjustments while you watch the screen.
- Requires internet connection and modem for all features.



*Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.*

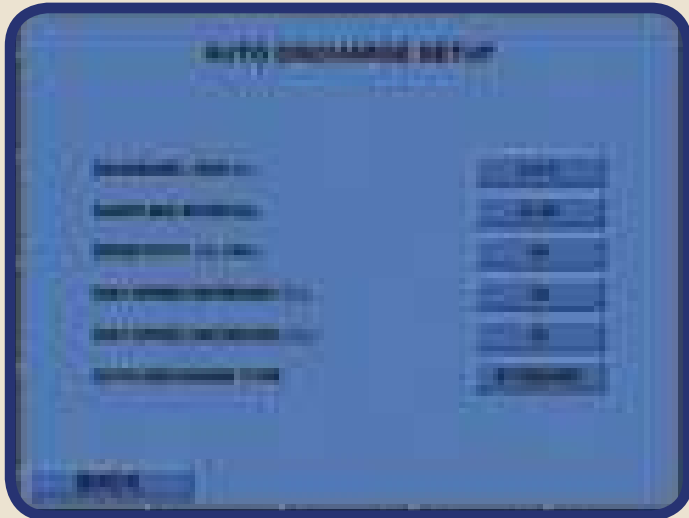
# PLC Control Panel



+44 (0)1404 890300  
www.perryengineering.com

## Diagnostics

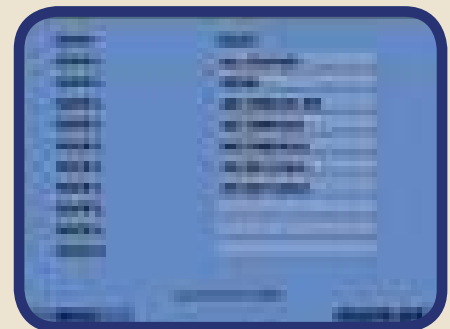
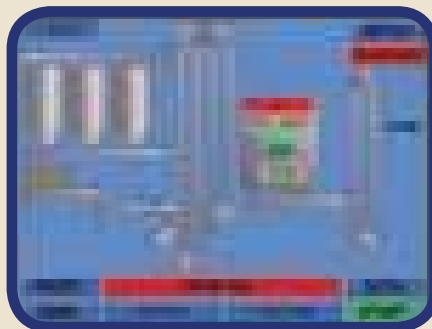
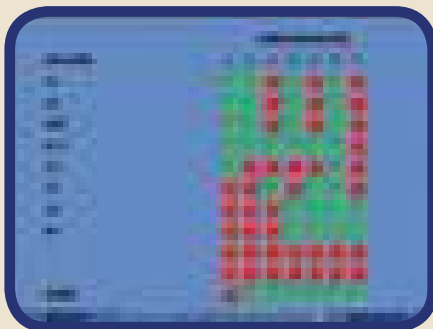
The drier history is recorded and input and output screens display current panel conditions to aid fault diagnostics.



## Automatic Grain Moisture Control System

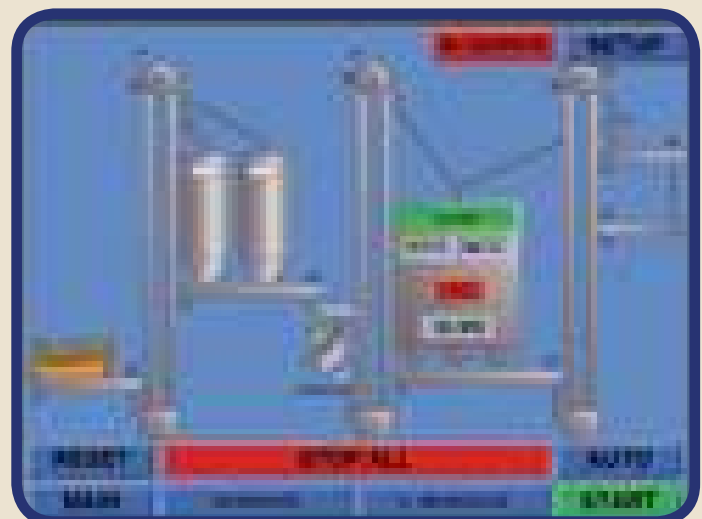
The Perry drier auto discharge control system included within the panel operates using a list of user adjustable parameters to enable each drier to be tuned to the customer's needs. These include the sensitivity, rate of sampling and target hot grain temperatures. The system uses the wet grain and dry grain temperature either individually or as a combination of the two to control the speed of the drier and to maintain the grain moisture content. This makes it one of the leading methods of control on the market today.

## PLC Plant Control Panel



## Overview

- Additional cost option incorporated in your drier control panels.
- Switch simply between drier and plant control view.
- Can control up to twenty machines as standard.
- Unique mimic drawings for each installation.
- Manual or auto route selection modes.
- Drier operation can be seen whilst in plant control panel display.
- Possible to add routes on site without reprogramming.
- Larger control panels can be provided for large installations.



*Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.*

# Control Panel App



+44 (0)1404 890300  
www.perryengineering.com

We are pleased to announce the launch of an app and remote desktop connection which allows you to connect to and control your Perry PLC control panel from any PC or IOS/Android mobile device.\*

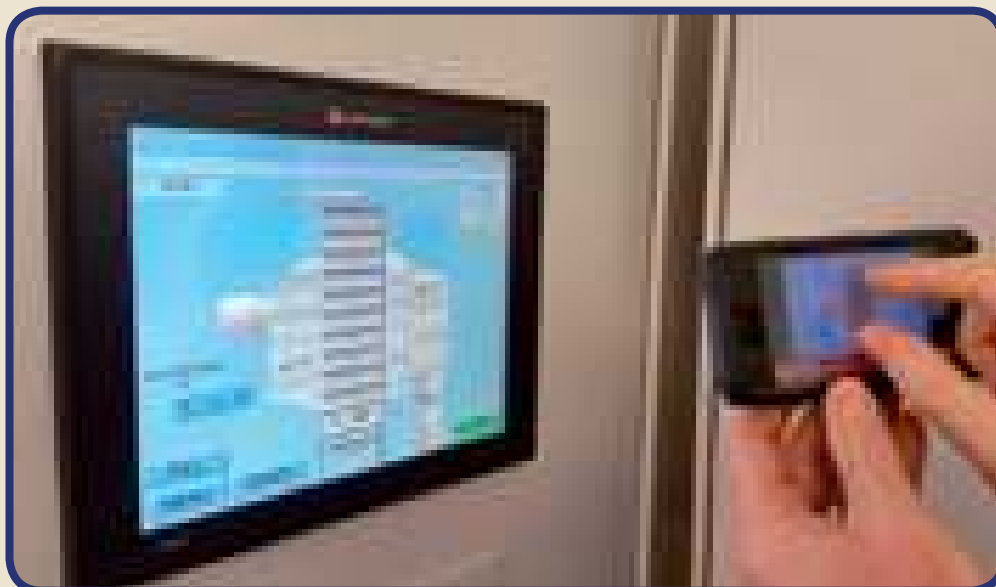
The app allows users more flexibility when operating their driers, you can now operate the panel or check the status of your Perry equipment from wherever you happen to be.

*Full control of your drier from anywhere  
with a WiFi or 3G/4G connection!*

## Phone Application

Free app available from both Apple App Store and Google Play Store.

- Control your Perry drier PLC or plant panel from your phone.
- Two settings allowing you to either view or control the panel.
- Screen shows an exact mimic of your panel.
- Full zoom compatibility making the buttons and screen easier to read.
- Static IP and passwords mean the connection is secure.
- Multiple applications can be installed on different devices.
- Multiple panels can be installed on each application.



*Call us today on +44 (0)1404 890300 to speak to us  
about our market leading Savannah Series Driers.*

# Remote Connection



+44 (0)1404 890300  
www.perryengineering.com

The remote desktop allows more in-depth analysis of your control panel. Status reports and alarm history have never been so easy to access.

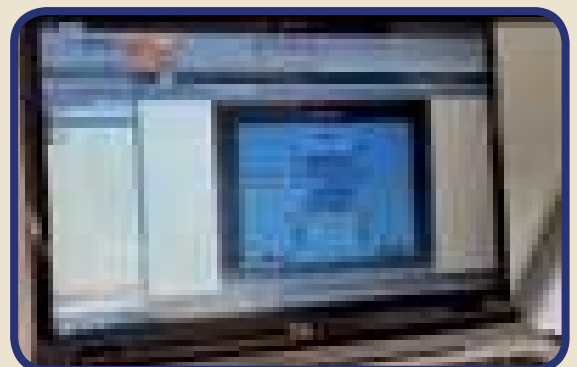
*Sit at your computer while keeping a close eye on your grain drier!*

## Remote Desktop Operation

- Use the connection in exactly the same way as the panel, the screen shows an exact mimic of your panel. Everything that can be done on the panel can be done in the remote connection.
- Static IP and password on the panel means connection is secure.
- Same software our engineers use to offer remote support.
- Application can be installed on more than one device.
- Multiple panels can be connected to the application.

Your panel is connected to the internet, which allows you to access the following within your drier panel:

- Status reports in email and text form to be sent to selected numbers and email addresses.
- Can download all alarm history and recorded drier conditions.
- Remote connection by Perry engineers to diagnose any faults.
- Moisture contents can be entered during the day.
- Can export all recorded drier conditions and moisture contents to Excel and automatically create daily record sheets.
- Fuel use calculator included for oil burning driers.

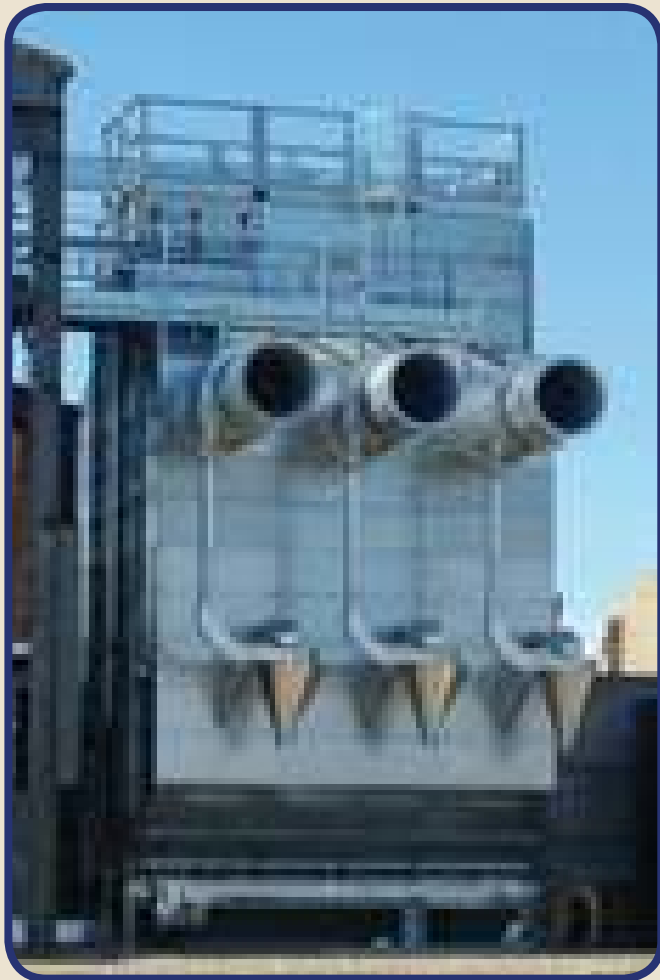


\* Panel must be connected to the internet with a static IP address and port forwarding facility, no app currently available for Windows devices.

*Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.*



## *CentriKleen - the cost effective, simple solution to your drier's dust and chaff problems.*



- Can be fitted to existing axial fans on all makes of drier.\*
- No additional motor power.
- Up to 95% of visible dust and chaff collected.
- Does not require additional steel support.\*\*
- No moving parts.
- All galvanized.
- Dust and chaff can be collected into a trailer, dust box or building.
- Two models available to suit 1m and 1.25m diameter axial fans.



*Had enough of having yards or roofs covered in chaff from your drier?*  
***CentriKleen is your solution!***

\*subject to fan survey and test.

\*\*access is required for periodic cleaning.

**Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.**





# Principle Of Operation



+44 (0)1404 890300  
www.perryengineering.com

The reserve section of the drier is kept full of grain using a feed on demand or flow and return conveying system. This keeps the grain column permanently full which is essential for efficient operation.

To obtain the best drier operating speed and correct drying temperatures the crop details are entered onto the crop selection page of the PLC control. You enter the grain type (malting barley or feed wheat etc.), then input moisture content of the grain to be dried and the target moisture content. The drier PLC then calculates the correct drier throughput and temperatures for operation.

The heat source is normally a diesel, kerosene or gas fired burner but it is also possible to use biomass & coal heat sources via heat exchangers to provide some or all of the heat.

If light seeds such as oil seed rape are being dried, then the amount of air going through the drier needs to be reduced. The drier PLC will preset the fan speed if a light crop is selected to be dried. This reduces the amount of air being drawn through the drier and reduces crop lift off. If inverters are not fitted then air bleeds will be fitted.

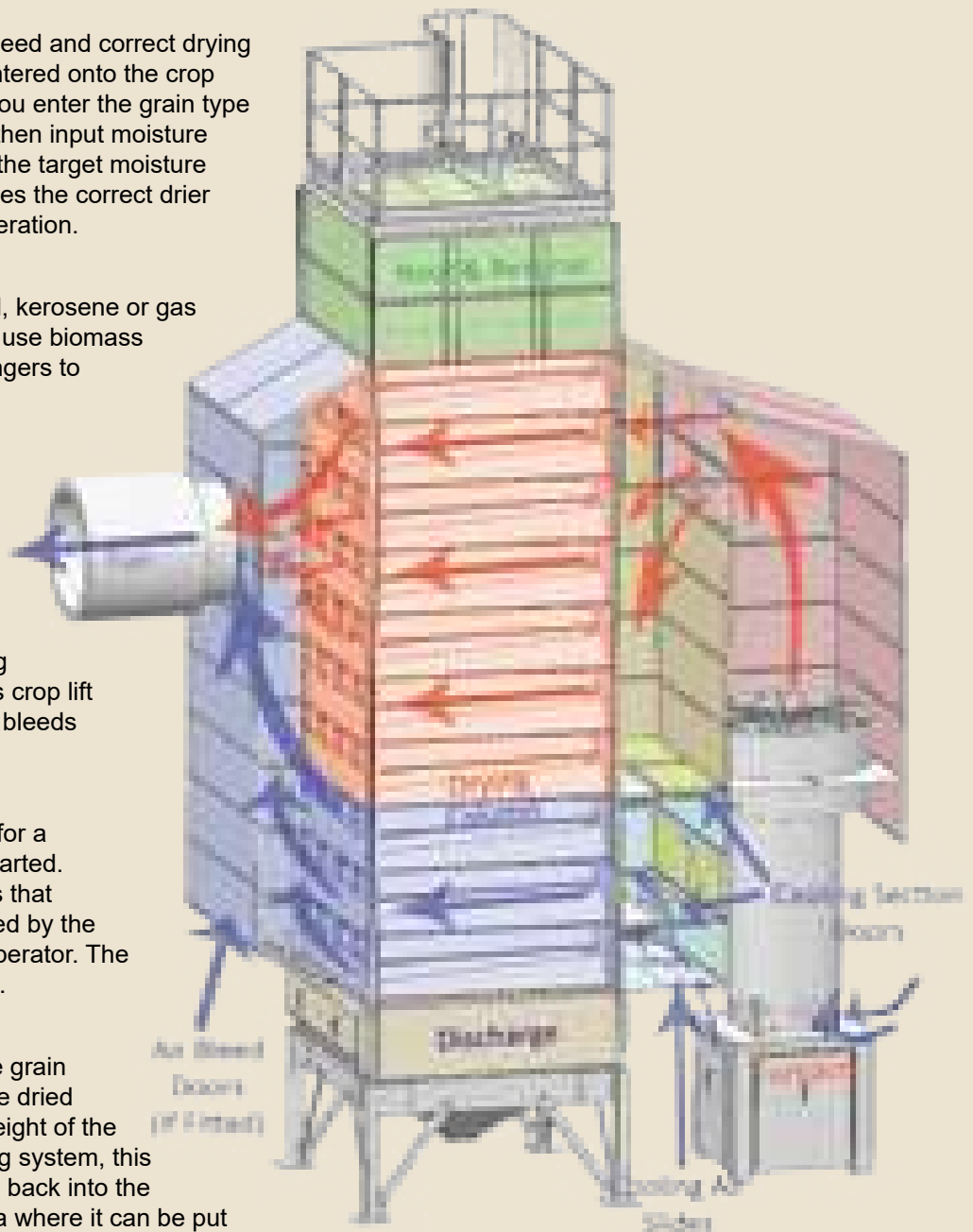
Once the drier has been preheated for a short period the discharge can be started. The discharge is a series of shutters that open and shut at intervals determined by the PLC or manual adjustment by the operator. The shutters are pneumatically operated.

At the start of the drying process the grain that comes out of the drier will not be dried as it has not passed down the full height of the drier so, depending on the conveying system, this grain needs to be either recirculated back into the top of the drier or diverted to an area where it can be put back into the drier later.

Whilst the drier is running the operator will take periodic moisture samples of grain entering and leaving the drier. When the desired exit moisture content is reached the conveying system is changed so that the dry grain is sent to store and not recirculated.

Once the operator is sure that there is a consistent moisture content for the grain leaving the drier then automatic mode can be selected to allow the PLC to control the drier without the need of the operator to be permanently in attendance.

In normal operation the bottom section of the drier uses ambient air to cool the grain before it leaves for the store.



**Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.**

# Capacity and Sizes Available



+44 (0)1404 890300  
www.perryengineering.com

	Model	Capacity (tph)	Length (m)	Width (m)	Height (m)	Weight (kg)	Power (kW)	Price (£)	Price (€)
S2	PS200	20	12.0	1.8	1.8	1200	1.5	12000	12000
	PS250	25	15.0	1.8	1.8	1500	2.0	15000	15000
	PS300	30	18.0	1.8	1.8	1800	2.5	18000	18000
	PS350	35	21.0	1.8	1.8	2100	3.0	21000	21000
	PS400	40	24.0	1.8	1.8	2400	3.5	24000	24000
	PS450	45	27.0	1.8	1.8	2700	4.0	27000	27000
	PS500	50	30.0	1.8	1.8	3000	4.5	30000	30000
	PS550	55	33.0	1.8	1.8	3300	5.0	33000	33000
	PS600	60	36.0	1.8	1.8	3600	5.5	36000	36000
	PS650	65	39.0	1.8	1.8	3900	6.0	39000	39000
	PS700	70	42.0	1.8	1.8	4200	6.5	42000	42000
	PS750	75	45.0	1.8	1.8	4500	7.0	45000	45000
S3	PS800	80	48.0	1.8	1.8	4800	7.5	48000	48000
	PS850	85	51.0	1.8	1.8	5100	8.0	51000	51000
	PS900	90	54.0	1.8	1.8	5400	8.5	54000	54000
	PS950	95	57.0	1.8	1.8	5700	9.0	57000	57000
	PS1000	100	60.0	1.8	1.8	6000	9.5	60000	60000
	PS1050	105	63.0	1.8	1.8	6300	10.0	63000	63000
	PS1100	110	66.0	1.8	1.8	6600	10.5	66000	66000
	PS1150	115	69.0	1.8	1.8	6900	11.0	69000	69000
	PS1200	120	72.0	1.8	1.8	7200	11.5	72000	72000
	PS1250	125	75.0	1.8	1.8	7500	12.0	75000	75000
	PS1300	130	78.0	1.8	1.8	7800	12.5	78000	78000
	PS1350	135	81.0	1.8	1.8	8100	13.0	81000	81000
S4	PS1400	140	84.0	1.8	1.8	8400	13.5	84000	84000
	PS1450	145	87.0	1.8	1.8	8700	14.0	87000	87000
	PS1500	150	90.0	1.8	1.8	9000	14.5	90000	90000
	PS1550	155	93.0	1.8	1.8	9300	15.0	93000	93000
	PS1600	160	96.0	1.8	1.8	9600	15.5	96000	96000
	PS1650	165	99.0	1.8	1.8	9900	16.0	99000	99000
	PS1700	170	102.0	1.8	1.8	10200	16.5	102000	102000
	PS1750	175	105.0	1.8	1.8	10500	17.0	105000	105000
	PS1800	180	108.0	1.8	1.8	10800	17.5	108000	108000
	PS1850	185	111.0	1.8	1.8	11100	18.0	111000	111000
	PS1900	190	114.0	1.8	1.8	11400	18.5	114000	114000
	PS1950	195	117.0	1.8	1.8	11700	19.0	117000	117000

Note: It is recommended that all driers over 50tph capacity and operating FOD have an additional 550mm reserve section.

Throughput capacity assumes mature, clean grain with no restriction to airflow and with the drier stabilised. TPH is calculated on the weight of wet grain into a drier. Note that if the product going through the drier has impurities, the capacity could be reduced. Capacity is calculated using wheat at 750kg/m³. Relative humidity: 80%. Ambient temperature: 15 degrees Celsius. Drying Temperature: 125 degrees Celsius. Moisture reduction 5% from 20% to 15% M.C wet basis.



# Mistral Series Mixed Flow Grain Driers



+44 (0)1404 890300  
www.perryengineering.com

## *Designed with farmers in mind*

The Mistral Series Continuous Mixed Flow Drier is a cost effective solution, designed to be an entry level static drier for farmers looking to dry up to 30tph of combinable crops.

- Designed with the same efficiencies and expertise as the Savannah Series Driers.
- Burner and fuel options – diesel, kerosene, gas steam, coal using heat exchangers or biomass heat sources as options (direct or indirect fired).
- Highly efficient axial flow fans – Optional inverter-controlled fans for ease of control when drying light crops and for energy saving.
- Discharge – the Mistral range of grain driers are fitted with the Perry's proven roller discharge (shutter discharge is optional)
- CentriKleen – the cost effective, simple solution to dust and chaff problems, which can be fitted to existing axial fans on all makes of drier.
- Fire detection – can help provide early warning of a fire, helping to reduce potential damage to the drier. It is for use to detect fire within a grain drier drying column.
- Commissioning and support – There is a dedicated technical support line to provide a first point of call for all technical enquiries on any Perry machine.
- Control Panel - As standard, the Mistral drier is controlled via a hard-wired control panel, though this is easily upgradable to the Perry PLC Touch Screen Control Panel.



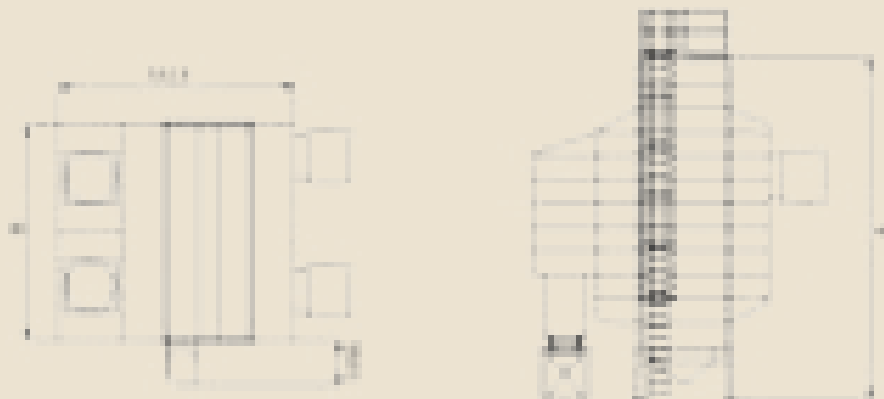
# Mistral Series Mixed Flow Grain Driers



+44 (0)1404 890300  
www.perryengineering.com

Model	Zone Qty	Holding Capacity (T)	Total Power (kW)	Absorbed Power (kW)	Capacity Feed wheat 20% to 15%	Capacity Maize 24% to 14%	Maximum Thermal (kW)	Drier Height (mm) (*A)	Drier Width (mm) (*B)
<b>M2</b>	M205	5	11.0	15.5	9.8	8.0	3.2	648	2180
	M206	6	12.0	15.8	10.2	10.0	3.9	794	
	M207	7	13.5	16.2	12.9	12.5	4.7	956	
	M208	8	14.5	16.2	13.3	12.5	4.7	952	
	M209	9	15.5	21.0	15.6	14.5	5.5	1103	
	M210	10	17.0	25.9	17.9	16.0	6.2	1243	
<b>M3</b>	M306	6	17.0	16.2	13.3	12.5	4.7	952	3180
	M307	7	18.5	21.0	16.3	15.5	5.8	1180	
	M308	8	20.5	25.9	19.6	18.0	6.9	1382	
	M309	9	22.0	30.1	19.9	18.0	7.1	1483	
	M310	10	23.5	25.7	21.8	22.0	8.3	1667	
<b>M4</b>	M406	6	22.5	25.9	19.6	16.0	6.1	1228	4180
	M407	7	25.0	30.1	19.9	20.5	7.9	1589	
	M408	8	27.0	31.9	26.3	25.0	9.5	1913	
	M409	9	29.5	31.9	27.0	25.0	9.4	1905	
	M410	10	31.5	40.5	30.6	29.0	10.9	2206	
<b>M5</b>	M506	6	28.5	26.4	22.0	21.0	7.9	1588	5180
	M507	7	31.5	31.6	26.3	26.0	10.1	2041	
	M508	8	34.0	41.2	30.9	31.0	11.7	2363	
	M509	9	37.0	51.0	37.0	31.0	11.9	2401	
	M510	10	39.5	46.2	37.8	37.0	13.9	2678	

Throughput capacity assumes mature, clean grain with no restriction to airflow and with the drier stabilised. TPH is calculated on the weight of wet grain into a drier. Note that if the product going through the drier has impurities, the capacity could be reduced. Capacity is calculated using wheat at 750kg/m<sup>3</sup>. Relative humidity: 80%. Ambient temperature: 15 degrees Celsius. Drying Temperature: 125 degrees Celsius. Moisture reduction 5% from 20% to 15% M.C wet basis.



# BELT DRIER

PERRY BIOMASS



+44 (0)1404 890300  
www.perryengineering.com

The Perry Belt Drier has been purposely designed to dry almost any nonflowing product. Popular applications have included biomass, anaerobic digestate, grass and seeds.

The Perry Belt Drier is ideally suited for these materials:

Wood chip  
Wood shavings  
Wood pellets  
Other feed pellets  
Saw dust  
Biomass straw  
Miscanthus and bagasse  
Herbs  
Combinable crops  
Beans and soya beans

Shredded recycled matter  
SRF/RDF  
Digestate  
Flaked maize  
Nuts  
Fruit and fruit slices  
Compost  
Cotton rejects  
Extruded pet foods  
Finely ground wet chips

Grass  
Grass seed  
Orange peel  
Pulp granulates  
Solid shredded waste  
Granular and shredded plastic  
Poultry manure  
Lucerne  
Alfalfa

## KEY POINTS

- Fine mesh drying belt.
- All galvanized construction - stainless steel as an option.
- Multiple heat sources available including biomass, steam, oil, kerosene or gas.
- PLC touch screen panel with internet connectivity.
- Levelling device.
- Modular construction.
- Rotary brush to clean belt.
- Various widths up to 3m available.
- Designed and manufactured in house.
- Optional cooling section.







+44 (0)1404 890300  
www.perryengineering.com

## Drier Testing

Perry of Oakley Ltd. has its own grain drier test rig installed at Cannington Grain. It is a model M217, capacity 26tph.

This gives us access to a drier operating under real life conditions and the capability for extended test runs for all new product developments and to enhance our R&D capabilities.

The drier is completely wired with temperature monitors and has access hatches to enable us to measure moisture contents and temperatures anywhere in the grain column.



## Ezi Quote

The range of Perry driers are available to quote and order on our Ezi Quote system.

The Ezi Quote system is a fast online quoting and ordering system, allowing you to get a quote or order machines from us in a matter of minutes.

Not only does the system email you a quote document but if you require any 2D or 3D drawings, the system will email you out custom drawings of the machine you have specified on the Ezi Quote system in a matter of minutes.



## Commissioning & Support

All Perry driers are commissioned by our own experienced engineers who will also provide expert technical advice for complete satisfaction.

We also have a dedicated technical support line to provide a first point of call for all technical enquiries for all products including driers and their control panels.

You can contact support on: +44 (0)1404 890305.

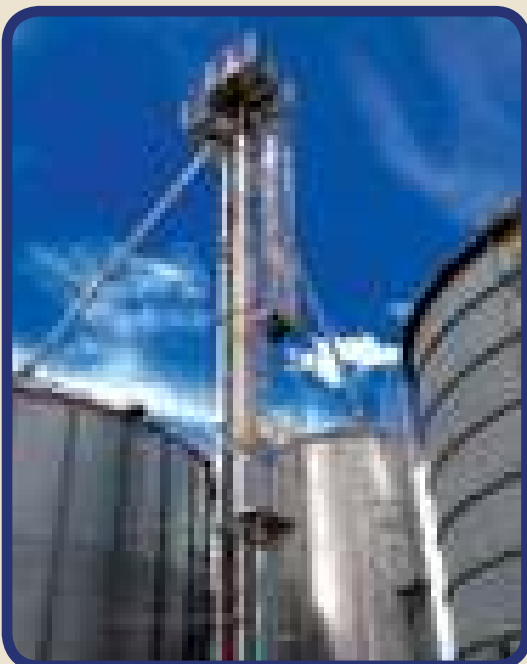
*Call us today on +44 (0)1404 890300 to speak to us about our market leading Savannah Series Driers.*





*The UK's most  
experienced manufacturer  
of materials handling,  
drying & storage solutions.*

Perry of Oakley Ltd. can help design, manufacture and install your project from intake - up to 800tph - through to drying and storage. Our range of storage equipment, includes hopper bottom and flat bottom silos, capable of holding up to 11,000 tonnes, based on wheat at 750kg/m<sup>3</sup>.



- Chain and Flight Conveyors
- Curved Combinations
- Mechanical Reception Hoppers and Trench Intake Conveyors
- Levelling and Travelling Conveyors
- Twin Trace Conveyors
- Belt and Bucket Elevators
- Belt Conveyors
- Tubular and Screw Conveyors
- Aspirator Precleaners
- Galvanised Modular Square Bins and Tote Bins
- Flat Bottom and Hopper Bottom Silos
- Ducting and Bin Slides
- Grain Driers
- Belt Driers

*Call us today on +44 (0)1404 890300 to speak to us  
about our market leading Savannah Series Driers.*



*SHAPA's 2017 & 2021 'Exporter of the Year' award winners & DIT Export Champions.*

# Perry of Oakley Ltd.

Dunkeswell Airfield,  
Dunkeswell,  
Honiton,  
Devon,  
EX14 4LF

**Phone**

Sales: +44 (0)1404 890 300  
Support: +44 (0)1404 890 305

**Web**

E-mail: [sales@perryofoakley.co.uk](mailto:sales@perryofoakley.co.uk)  
Web: [www.perryofoakley.co.uk](http://www.perryofoakley.co.uk)

